

Date: Monday, 10/22/2007 3:59:55 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TAG
Job Number : 35311	
Estimate Number : 11157	
P.O. Number : <i>N/A</i>	Part Number : D32421
This Issue : 10/22/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3242 REV <i>B C</i>
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision : <i>B C</i>
Previous Run : 30665	Material : <i>N/A</i>
Written By : _____	Due Date : 10/29/2007 Qty: 20 Um: Each
Checked & Approved By : _____	
Comment : Est. A 04.02.20 New issue KJ/DS	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O:

*4887**CL07110124 (20)*

D3242-1 Tag as per Dwg D3242

*MD100840**(Tulmar mat'l # 1508)*Material: Hyland Industries ~~40100482~~ urethane coated nylon (orange color); use 0.25" high black lettering

Possible Supplier: Tulmar Safety Systems Inc.

Material release note is required

2.0	D32421P	Tag
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Tag

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

*CL071101**20*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

*CL071102**counties (20)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 78**CL071102**AS**(20)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 01/11/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 10/22/2007 3:59:55 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAG

Job Number: 35311

Part Number: D32421

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



2d

Comment: FINAL INSPECTION/W/O RELEASE

120711105

Job Completion



120711105

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

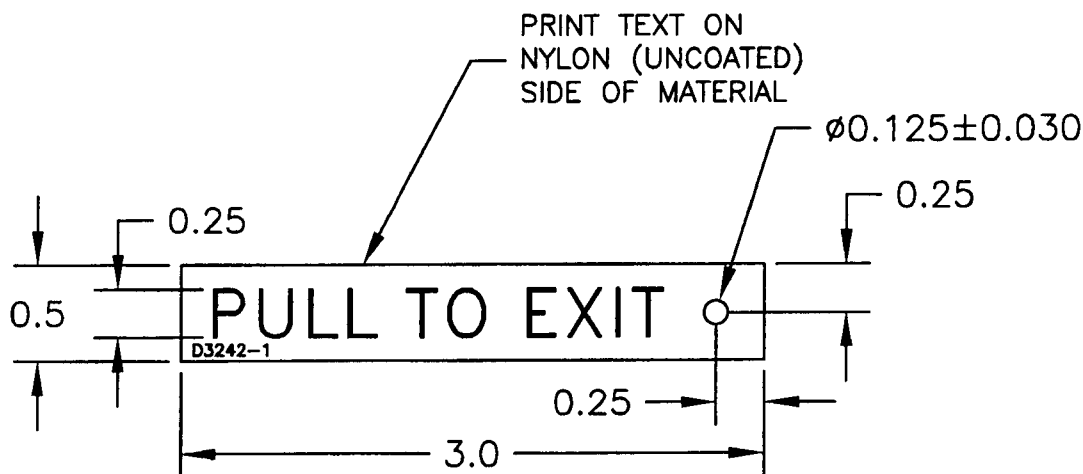
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3242	REV. C SHEET 1 OF 1
DATE 07.04.03		TITLE TAG	SCALE 1:1
A	04.01.06	NEW ISSUE	
B	04.02.09	RE-DESIGN	
C	07.04.03	CORRECT/UPDATE MATERIAL; ADD TOL; ADD 0.25 DIM; SPECIFY PRINTING SIDE	

RELEASED
07.04.09



D3242-1 TAG

NOTES:

- 1) MATERIAL: HIGHLAND INDUSTRIES M0100840 URETHANE COATED NYLON, ORANGE (REF TULMAR MATERIAL #1508)
OR
LAMCOTEC COATING TECHNOLOGIES INC. 200 DENIER URETHANE COATED NYLON, #310 ORANGE (REF TULMAR MATERIAL #1703)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35311

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PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

27444

Ship Date

30-Oct-07

Ship To:

Dart Aerospace
1270 Aberdeen Street
Att: C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No. 20432	Order Date 24-Oct-07	Customer No. CDART100	Sales Rep. Barney Bangs	Release Note No. R92- 27444
Customer PO Number PO00004887	Ship Via Pick-Up	PPD/COL		
Item No. Description	Qty	UOM	Qty Shipped/Returned	Qty Backordered

5385	20	EA	20
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Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

Rev: C

Comments:

Lot No: BATCH0000000011 Qty: 20

Cheloneau

RELEASE NOTE

TULMAR

COPY

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.
R92-27444
Ship Date
30-Oct-07

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Att: C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
20432	24-Oct-07	CDART100	Barney Bangs
Customer PO Number		Ship Via	Packing Slip No.
PO00004887		Pick-Up	27444
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

5385	20	EA	20
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Label Dart, Black letters/Size 3"x 1/2", P/N.D3242-1.

Drawing No: D3242

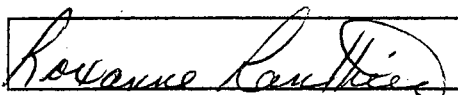
Rev: C

Comments:

Lot No: BATCH0000000011 Qty: 20

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected tested and conform to all specifications and requirements detailed in the contract or purchase order Objective evidence to support this release note is on file and can be made available upon request



Authorized Inspector

10/30/2007

Date